

# IMPROX IC

# ImproX IC LCD Keypad Controller INSTALLATION MANUAL

# **SPECIFICATIONS**

Working Environment		r to IP40. The Controller sealed against water.
Power Requirements	Current (mA)	•••
Supply Voltage 10 V DC Relays all OFF	175	1.75
Supply Voltage 10 V DC Relays all ON	270	2.70
Supply Voltage 30 V DC Relays all OFF	65	1.95
Supply Voltage 30 V DC Relays all ON	90	2.70
Relays		
Relay Output	2 x Relays, each w contacts.	ith NO, COM and NC
Relay Contact Ratings	10 A at 28 V DC, 5 A at 220 V AC.	
Digital Inputs		
Туре	4 x Dry-contact inp	uts.
Protection Range	+15 V and -15 V co	ontinuous.
Memory		
RAM (Non-volatile)	512 KBytes.	
Flash ROM Battery Backup (for RAM)	128 KBytes.	
Battery Type	1 x 3.6 V, size ½ A	A.
Battery Life	5 Years (with powe	r OFF).

#### Installer Interfaces

Liquid Crystal Display (LCD)		
Characters	16 Characters by 4 lines.	
Character Sets	English, Katakana.	
Contrast	Adjustable in 8 steps via the Communications Protocol.	
Back-lighting	Turned on and off via the Communications Protocol.	
Keypad		
Buttons	20 Alphanumeric and function keys.	
Back-lighting	Turned on and off via the Communications Protocol.	
	NOTE: The LCD and Keypad back- lighting operate in conjunction.	
Buzzer		
Volume and Tone	5-Step adjustable volume, 36 tones. Selectable via the Communications Protocol.	
LED Indicators		
Power-on Indicator	Red LED (internally visible).	
Incoming RS485 Data	Flashing Green LED (internally visible).	
Outgoing RS485 Data	Flashing Red LED (internally visible).	
Incoming RS232 Data	Flashing Green LED (internally visible).	
Outgoing RS232 Data	Flashing Red LED (internally visible).	
Status Indicator	Bi-colour Red or Green LED (externally visible), function programmable via the Communications Protocol.	

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# **INSTALLATION INFORMATION**

#### Accessories

Find the following when unpacking the ImproX IC Controller:

- An ImproX IC LCD Keypad Controller housed in a Dark Grey ABS Plastic Cabinet. The Cabinet will consist of a Front and Back Cover secured with an M4 x 10 mm Screw.
- An M4 x 10 mm Screw.
- A 3.6 V, >950 mAH, ½ AA Cylindrical Lithium Battery.
- Four Wood Screws (3.5 mm x 25 mm).
- Four Wall Plugs (7 mm).
- An extra Fixed Address Label.

#### General

Remember the following when installing your ImproX IC Controller:

#### **Communications Distance**

The RS485 communications distance between the ImproX IC Controller and the LAST ImproX Unit in a cable run, MUST NOT exceed 1 km (1 090 yd). Achieve this by using good quality screened twisted 2-pair, twisted pair cable, EARTHED on one side.

#### **Distance between ImproX IC Controllers**

To avoid mutual interference Install the Controllers no closer than 500 mm (20 in) apart.

#### **Termination Resistors for RS485 Bus Communications**

Long transmission lines or multiple "star" connections, may cause communication problems. Placing the Terminating Resistor Jumper Link in the LAST UNIT AT THE END OF THE CABLE RUN should solve the problem (depending on the bus).

#### EARTH Connection

Connect the ImproX IC Controller to a good EARTH point. Using either of the RS485 Ports, connect the EARTH Lead to the "ETH" Terminal. Mains EARTH can be used, but electrical noise may exist. The EARTH Lead to the ImproX IC Controller should have a minimum cross-sectional area of  $1 \text{ mm}^2$  (0.001 in<sup>2</sup>) and can be either solid or stranded.

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#### First Time Use

#### CAUTION: Insert the Battery into the Battery Holder BEFORE powering up the ImproX IC Controller.

The Battery Holder is located in the middle right-hand side of the ImproX IC Controllers Printed Circuit Board (PCB), directly below the "Bus Activity LED Indicators".

Insert the 3.6 V Lithium Battery into the Battery Holder, with the "+" Terminal facing AWAY from the Terminal Blocks.

#### Replacement

CAUTION: DO NOT disconnect Power from the ImproX IC Controller during this operation. Disconnecting the Power could result in the RAM loosing data.

- 1. With the Controller powered up, remove the Controllers Front Cover. DO NOT disconnect the Ribbon Cable Connectors.
- 2. Remove the Battery from the Battery Holder.
- 3. Insert the new 3.6 V Lithium Battery into the Battery Holder, with the "+" Terminal facing AWAY from the Terminal Blocks.
- 4. Attach the Controllers Front Cover.

#### Mounting the Controller

# CAUTION: Make certain that you mount the Controller on a vibration-free surface.

Select the mounting position of the ImproX IC Controller, considering accessibility, routing of wires and visibility of the externally visible LED.

Secure the Controller to the mounting surface, using four suitable screws and wall plugs (supplied), nuts and bolts, rivets or double-sided adhesive tape.

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### **ELECTRICAL CONNECTIONS**

#### Connecting the ImproX IC Controller

Figure 1 shows various connection options for the ImproX IC Controller.





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#### Power-on Self-test

The Power-on Self-test test the RAM, Flash-ROM checksums, RTC, read/write circuitry and stuck keys.

The results of the Self-test are made available as diagnostic information via the protocol to the associated Controller or PC.

If any parameter in the Self-test fails, the Controller emits a continuous beep for 2 seconds.

When the Controller passes the Self-test, the Controller emits two short beeps of 200 ms duration, separated by a 200 ms inter-beep pause.

#### **Fixed Address Label**

Once the ImproX IC Controller is installed attach the additional loose Fixed Address Label (packaged with the Controller) in position on the Unit Location Chart. When the system installation is complete and all the units are represented on the Unit Location Chart by their Fixed Address Labels, file the document for future reference.

#### **Unit Location Chart**

Fixed Address Label	Unique Location Description

Fixed Address Label	Unique Location Description

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Fixed Address Label	Unique Location Description

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Fixed Address Label	Unique Location Description

Fixed Address Label	Unique Location Description

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#### Table 1: Unit Location Chart

# **GUARANTEE OR WARRANTY**

This product conforms to our Guarantee or Warranty details placed on our Web Site, to read further please go to www.impro.net.

**USER NOTES** 

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#### **USER NOTES**

# CE

This manual is applicable to the ImproX IC LCD Keypad Controller, XIC900-1-0-GB-00. (The last two digits of the Impro stock code indicate the issue status of the product).			
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